

LOUISVILLE MARLEORO LIGHTS 100 REG SP PRODUCT CODE-0180

EFFECTIVE DATE:

CICADETYS	RECEDITION	

CIGARETTE LENGTH	;	99.5		MH
CIGARETTE CIRCUMFERENC	E!	24,80		HRH
FILTER LENGTH	1	31.5		HH
TIPPING LENGTH	:	36.000		HH
PACK MOISTURE	:	12.50		X W/W
TOTAL R.T.D.	:	5.20	·	IN. H20
DILUTION TARGET	1	30.0 +/-	5.0	×

TIPPING PAPER

1 72MM X 3200M WHITE MARLBORD TGL.

TIPPING ADMESTUE

: BULK: AJAX 563-6

61-**0**01-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST PEVISION NUMBER):

MAX 80/S/3 : B-78090

GLUE PATCH SIZE

9.0 X 20.0

CIGARETTE_ROD_DESCRIPTIVE

FILLER DESCRIPTION MARLEORG LIGHTS 100 CUT FILLER CUTS PER INCH FILLER CUTTING SIZE 30 ROD LENGTH 68.0 ROD CIRCUMFERENCE 24,80 HH. ROD R.T.D. IN. H20

CIBARETTE PAPER

! KC./DEM:137-1; ECU: B78 27.25HH X 6500H 10-135-A

MARLBORO BLACK #22493 (MARK 8)

60-920-A

HARK 9/9~5

MARLBORO BLACK #37077 (MARK 9/9-5)

PRINT DIE

1 HACHINE NUMBER

REASON FOR CHANGE

: CIGT, PAPER CHANGED FROM 10-181-A TO 10-135-A

PREPARED BY:

DATE: 1/19/84

APPROVED BY:

OPERATIONS SERVICES

FREVIOUS: 11/21/83



LOUISVILLE HARLBORG LIGHTS 100 REG 4/8 PRODUCT CODE-0182

EFFECTIVE DATE:

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH		99.5		MH
CIGARETTE CIRCUMFER	ENCE:	24.80		MM
FILTER LENGTH	:	31.5		MH
TIPPING LENGTH	:	36.000		HH
PACK MOISTURE	1	13,10		X W/W
TOTAL R.T.D.	1	5,20		IN. H20
DILUTION TARGET	1	30,0 +/-	5.0	×

TIPPING PAPER

1 72HM X 3200H WHITE HARLBORD TOL

12-863-A LASER PERF.

TIPPING AINESIVE

1 BULK1 AJAX 563-6

61-**0**01-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):

MAX 80/5/3 : B-78090

GLUE FATCH SIZE _ : 9.0 X 20.0

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION MARLBORO LIGHTS 100 CUT FILLER FILLER CUTTING SIZE 30 CUTS PER TIACH ROD LENGTH 68.0 24.80 ROD CIRCUMFERENCE

ROD R.T.D.

CIGARETTE PAPER

: KC./DEH:137-1; ECU: 878 27.25HH X 6500M 10-135-A

INK

MARLBORD BLACK \$22493 (MARK 8) MARK 8

HARLBORD BLACK #37077 (HARK 9/9-5) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT, PAPER CHANGED FROM 10-181-A TO 10-135-A

PREPARED BY: APPROVED BY:

K. A. NEWHAN

DATEL DATE! 1/19/84

OPERATIONS SERVICES

PREVIOUS: 11/21/83